



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK	1	(454) (ORDER LONG BLOCK 807	1
1		NSS	CYLINDER BLOCK	1	(502) (ORDER LONG BLOCK 807	1
2	22	48340	PLUG-PIPE (1/4 IN.)	4		
2	22	48358	PLUG-PIPE (3/8 IN.)	2		
3	22	37682	ELBOW (45 DEG.)	1		
4	22	860088	BUSHING-ADAPTOR	2		
5	22	806608A 1	PLUG-DRAIN	2		
6	25	32509	QUAD RING	2		
7	19	34270	PLUG-EXPANSION (1-5/8 IN. DI.	8		
8	17	845758	PIN-DOWEL	4		
9	19	94140	PLUG-EXPANSION (REAR CAM)	1		
10	23	85684	BEARING SET	1		
11	25	811528	O-RING-REAR MAIN CAP OIL P	1		
12	431	850478	CAMSHAFT	1		
13		845796T	CHAIN-TIMING	1		
14	43	845795T	SPROCKET-CAMSHAFT	1		
15	43	811579	SPROCKET-CRANKSHAFT	1		
16	10	35339	BOLT (5/16-18 X 3/4 IN.)	3		
17	17	35312	PIN-DOWEL (1/4 IN. DIA.)	1		
18		850466T	LIFTER-ROLLER	16		
19		845754	GUIDE-LIFTER	8		
20		845755	RETAINER-LIFTER GUIDE	1		
21	10	808707	SCREW-RETAINER	4		
22		845941	RETAINER-CAMSHAFT	1		
23	10	845943	BOLT (1/4-20 X 1/2 IN.)	1		
-		807744R 5	MARINE LONG BLOCK	1	(454 MAGNUM)	
-		807744R 5	MARINE LONG BLOCK	1	(454 MAGNUM)	
-		807744R 5	MARINE LONG BLOCK	1	(454 MAGNUM)	
-		807745R 5	MARINE LONG BLOCK	1	(502 MAGNUM)	
-	92	809825	SEALER-RED RTV	1		
-	92	34227 1	PERFECT SEAL	1		